


Rotate for better viewing 

Follow all steps for optimum results and proper use of DURAFAST<sup>®</sup> MX2 Fine Load - Bertech<sup>®</sup>



## 1 SURFACE PREPARATION

The ideal temperature for application is between **50°F to 90°F** (10°C to 32°C). In **working conditions under cold weather**, the area to be repaired should be warmed between **100°F to 109°F** (38°C to 43°C) **prior to application**.

### • FOR HEAVILY CORRODED SURFACES:

Scrape the surface with a grit blast or abrasive disc until seeing white metal and a porous surface.

### • FOR SURFACES WITH A SMALL AMOUNT OF CORROSION:

Sand with #36/80 metal sandpaper until surface corrosion is removed, leaving white metal and a porous surface.

**1.1 Remove any residue from blasting or sanding** using a blow gun, a clean cloth or a dry brush to ensure the surface is free of dust or foreign matter.

**1.2 Clean the surface with DURAFAST<sup>®</sup> cleaning solvent** for approximately one minute to ensure maximum adhesion.

**1.3 Perform the repair as soon as possible** to avoid any surface contamination.



SCRAPE THE SURFACE FOR BETTER ADHESION



REMOVE ALL RESIDUAL PARTICLES



APPLY CLEANING SOLVENT

## 2 MIXING AND APPLICATION PROCEDURE

### 2.1 Mix both components in a 1:1 ratio until obtaining a homogeneous mixture.

It is important not to leave white or black streaks, since it would imply an incorrect mixing process.

### 2.2 Once the mixture is done, allow a **maximum time of 10 minutes** for its application.

### 2.3 Spread the mixed material over the area to be repaired, **leaving a minimum thickness of 6 mm (1/4 inch)**.

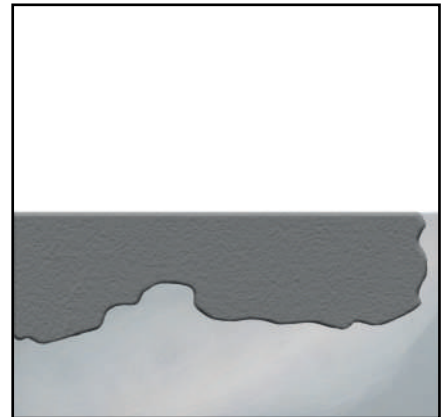
### 2.4 DURAFAST<sup>®</sup> MX2 cures quickly and allows return to service in only 1 hour.



MIX BOTH COMPONENTS IN A 1:1 RATIO



THE MIXTURE SHOULD BE HOMOGENEOUS



APPLY TO THE SURFACE

## STORAGE

Ideal storage temperature is between 68°F to 77°F (20°C to 25°C).

## WARRANTY

Berotech<sup>®</sup> will replace any material with manufacturing defects. Since storage, handling and application of this material are beyond our control, we cannot accept responsibility for the results obtained.

## OTHER INFORMATION

The information in this document is updated in accordance with current knowledge of this product and in accordance with the laboratory testing carried out.

This information does not represent a guarantee of the properties mentioned in this document.

For complete safety and handling information, read the product's Safety Data Sheet (SDS) prior to use.

**FOR INDUSTRIAL USE ONLY**