FLEXSOL®
OUTSTANDING DURABILITY

QUICK APPLICATION GUIDE

Rotate for better viewing

Follow all the steps for an optimal result and proper use of **FLEXSOL® BF-03 - Bertech®**

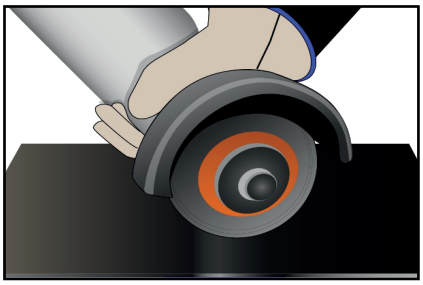
1 RUBBER SURFACES PREPARATION

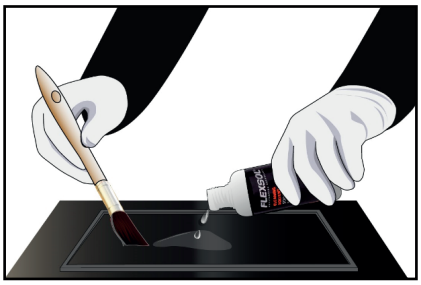
1.1 Scrape the surface on and around the damaged area with an electric wire brush at low rotation speed (4.800 to 5.600 r.p.m).

1.2 After obtaining a porous surface, remove all loose pieces of rubber and dust over the surface to be repaired. In this step, use the brush included in the kit or an industrial blower.

1.3 Apply Flexsol® Cleaning Solvent throughout the previously prepared area.

1.4 Once it's dry, apply the Flexsol® Rubber Primer.





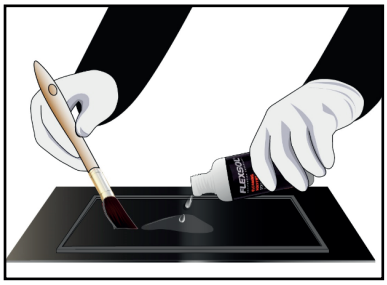
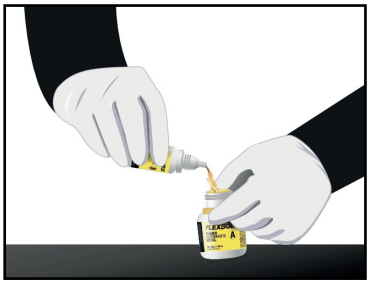
2 METAL SURFACES PREPARATION

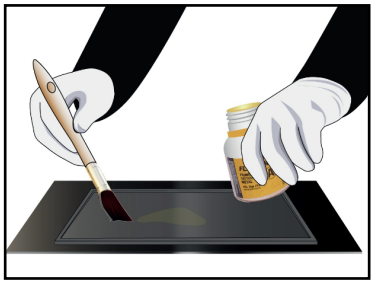
2.1 Sandblast surface with 8-40 grit or abrasive disc until white metal appears. Desired profile is 3-5 mil, including sharp edges.

2.2 Apply Flexsol® Cleaning Solvent to remove all traces of oil, grease, dust, or other foreign substances from the grit blasting and let it dry.

2.3 Pour the entire content of Flexsol® Metal Primer B into the bottle of Flexsol® Metal Primer A. Then close the lid and mix thoroughly by shaking the bottle for 30 seconds.
NOTE: Once both components are mixed, you will have 1 hr of pot life.

2.4 To prime the surface, apply a uniform coat of the Flexsol® Metal Primer mixture and allow to dry for 20 minutes. NOTE: When applying at room temperatures below -5°C (23°F), let it dry for 30 minutes.



3 MIXING AND APPLICATION PROCEDURE

3.1 Pour the entire content of Flexsol® Catalyst into the pot of Flexsol® Resin and mix thoroughly for one minute using the stirring paddle included in the kit.

3.2 Once a homogeneous mixture is obtained, pour it over the damaged area until it is entirely covered. Use a spatula to spread and smooth the product according to needs.

3.3 Wait 45 min to 1 hour. After this time, the product will set and harden, and the equipment is ready to get back to service.

STORAGE

Ideal storage temperature between 20°C to 25°C (6 °F and 77°F).

WARRANTY

Bertech will replace any materials with manufacturing defects. Because the storage, handling and application of this material is beyond our control, we cannot accept responsibility for the results obtained.

OTHER INFORMATION

The information in this document is updated in accordance with current knowledge of this product and in accordance with the laboratory testing carried out. This information does not represent a guarantee of the properties mentioned in this document.
For complete safety and handling information, read the product's Safety Data Sheet (SDS) prior to use.

FOR INDUSTRIAL USE ONLY