


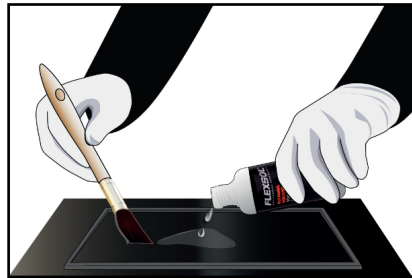
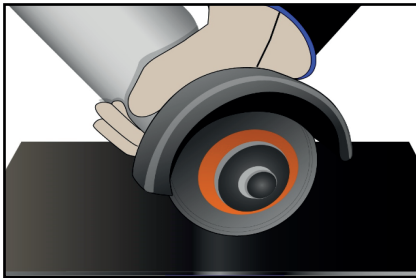
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Follow all the steps for an optimal result and proper use of **FLEXSOL® BF-02 - Bertech®**



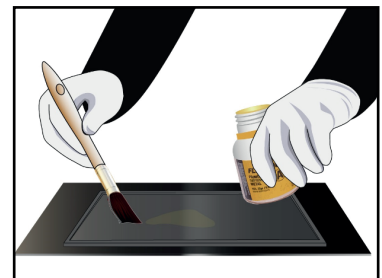
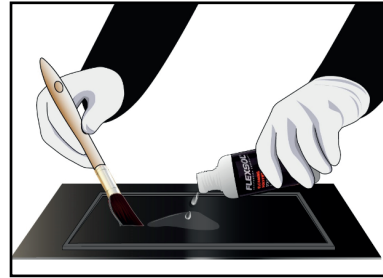
## 1 RUBBER SURFACES PREPARATION

- 1.1 Scrape the surface on and around the damaged area with an electric wire brush at low rotation speed (4.800 to 5.600 r.p.m).
- 1.2 After obtaining a porous surface, remove all loose pieces of rubber and dust over the surface to be repaired. In this step, use the brush included in the kit or an industrial blower.
- 1.3 Apply Flexsol® Cleaning Solvent throughout the previously prepared area.
- 1.4 Once it's dry, apply the Flexsol® Rubber Primer.



## 2 METAL SURFACES PREPARATION

- 2.1 Sandblast surface with 8-40 grit or abrasive disc until white metal appears. Desired profile is 3-5 mil, including sharp edges.
- 2.2 Apply Flexsol® Cleaning Solvent to remove all traces of oil, grease, dust, or other foreign substances from the grit blasting and let it dry.
- 2.3 Pour the entire content of Flexsol® Metal Primer B into the bottle of Flexsol® Metal Primer A. Then close the lid and mix thoroughly by shaking the bottle for 30 seconds.  
NOTE: Once both components are mixed, you will have 1 hr of pot life.
- 2.4 To prime the surface, apply a uniform coat of the Flexsol® Metal Primer mixture and allow to dry for 20 minutes. NOTE: When applying at room temperatures below -5°C (23°F), let it dry for 30 minutes.

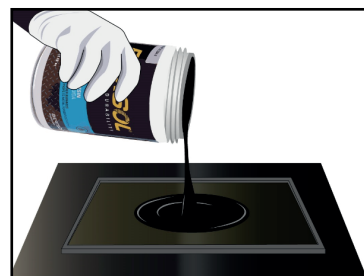


### 3 MIXING AND APPLICATION PROCEDURE

3.1 Pour the entire content of Flexsol® Catalyst into the pot of Flexsol® Resin and mix thoroughly for one minute using the stirring paddle included in the kit.

3.2 Once a homogeneous mixture is obtained, pour it over the damaged area until it is entirely covered. Use a spatula to spread and smooth the product according to needs.

3.3 Wait 45 min to 1 hour. After this time, the product will set and harden, and the equipment is ready to get back to service.



## **STORAGE**

Ideal storage temperature between 20°C to 25°C (6 °F and 77°F).

## **WARRANTY**

Bertech will replace any materials with manufacturing defects. Because the storage, handling and application of this material is beyond our control, we cannot accept responsibility for the results obtained.

## **OTHER INFORMATION**

The information in this document is updated in accordance with current knowledge of this product and in accordance with the laboratory testing carried out. This information does not represent a guarantee of the properties mentioned in this document.

For complete safety and handling information, read the product's Safety Data Sheet (SDS) prior to use.

**FOR INDUSTRIAL USE ONLY**